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## PA610 Series: Valladyn™ HW29TL

Valladyn™ HW29TL is a bio-based, ultra-low viscosity PA610 product with excellent melt flow characteristics. It is specifically formulated for thin wall or high speed injection molding applications. Valladyn™ HW29TL is suitable for applications requiring low moisture absorption, great dimensional stability and can be processed using conventional techniques.

## **Applications:**

Injection Molding (Thin Wall)

Micro/Precision Molding

Tubing/Cable Jacketing

Electrical Connectors

Glass Molded Compounds

## **Typical Properties**

Physical Properties	Typical Values	Unit	Test Standard
Density	1.07	g/cm <sup>3</sup>	ASTM D792
Water Absorption (24hr Immersion)	0.4	%	ASTM D570
Relative Viscosity (96% Formic Acid)	~ 33		

Thermal Properties	Typical Values	Unit	Test Standard
Mold Shrinkage (Flow Direction)	1.33	%	ASTM D955
Melting Temperature	223	°C	DSC
Heat Deflection Temperature (0.46MPa)	126	°C	ASTM D648

Mechanical Properties	Dry / Cond.	Unit	Test Standard
Tensile Modulus	2120 / 1430	MPa	ASTM D638
Tensile Stress at Yield	66 / 63	MPa	ASTM D638
Tensile Strain at Yield	4.2 / 6.3	%	ASTM D638
Tensile Stress at Break	46 / 45	MPa	ASTM D638
Tensile Strain at Break	110 / 140	%	ASTM D638

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