## **RESISTAT®** fiber collection



**RESISTAT® P6204 Merge H100i** is a 100/24 denier polyester bicomponent fiber. Each filament has an electrically conductive sheath.

Physical Properties	Typical Values	Average Value	Test Method
Denier	100	100 Denier	ASTM 1907
D'tex	111	111 D'tex	
Filament Count	24		
Tenacity	2.9	2.9 grams/denier	ASTM 2256
Elongation at Break	86%	86%	
Melt Point Core	255°C		
Melt Point Sheath	230°C		
Shrinkage, Boiling Water	5 - 8%	6%	
Yield, yds/lb	44,645	44,645 yds/lbs	
Yield, m/kg	89,915	89,915 m/kg	

Electrical Properties	Typical Values	Average Value	Test Method
Resistivity	1.5	1.5 x 10 <sup>6</sup> ohms/centimeter	

Package	
Package Type	Cardboard Tube
Package Weight	3 pounds (Average), 1.4 kgs (Average)
Packing	16 tubes per case (Average)

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